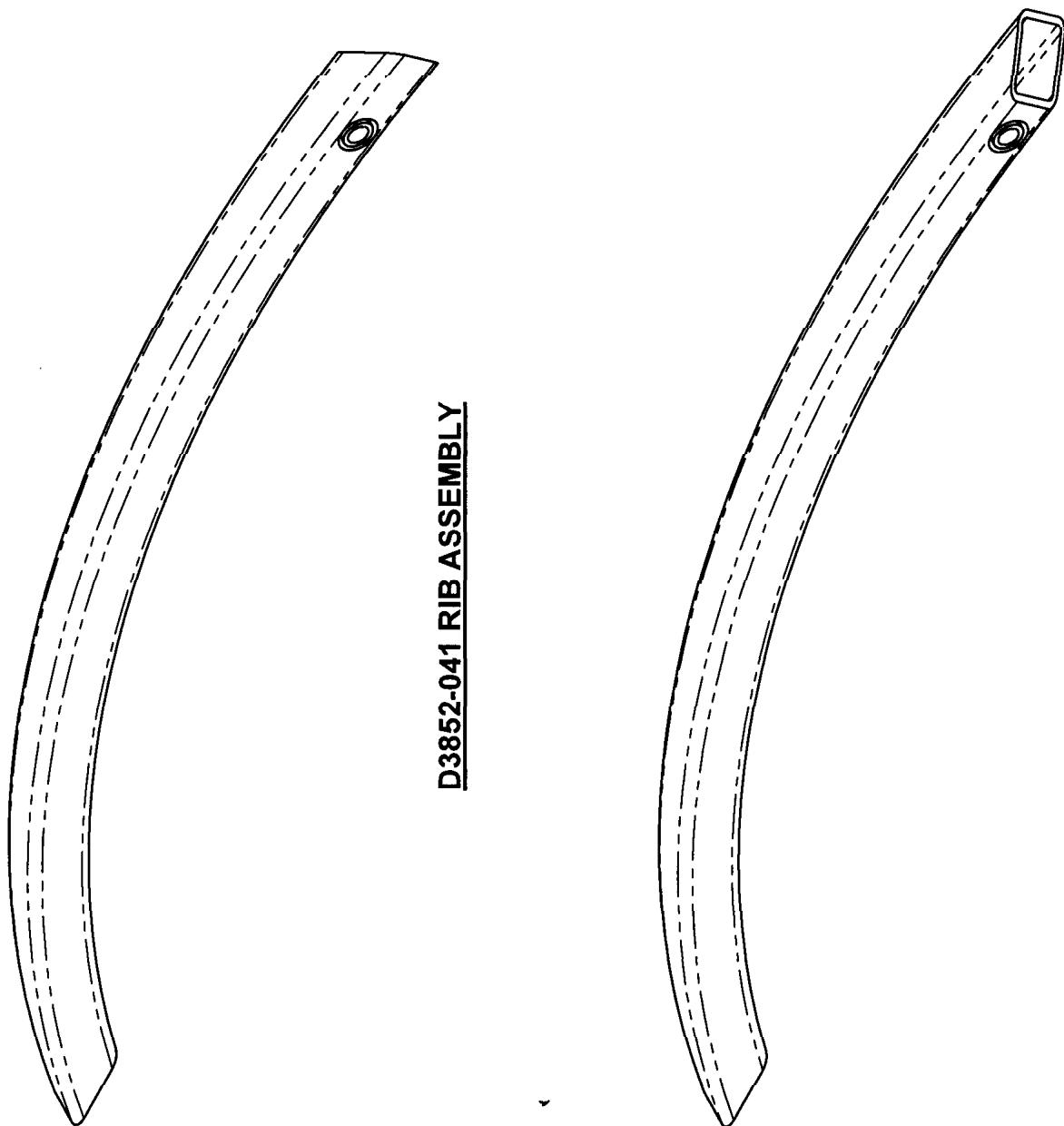


D3852-041 RIB ASSEMBLY



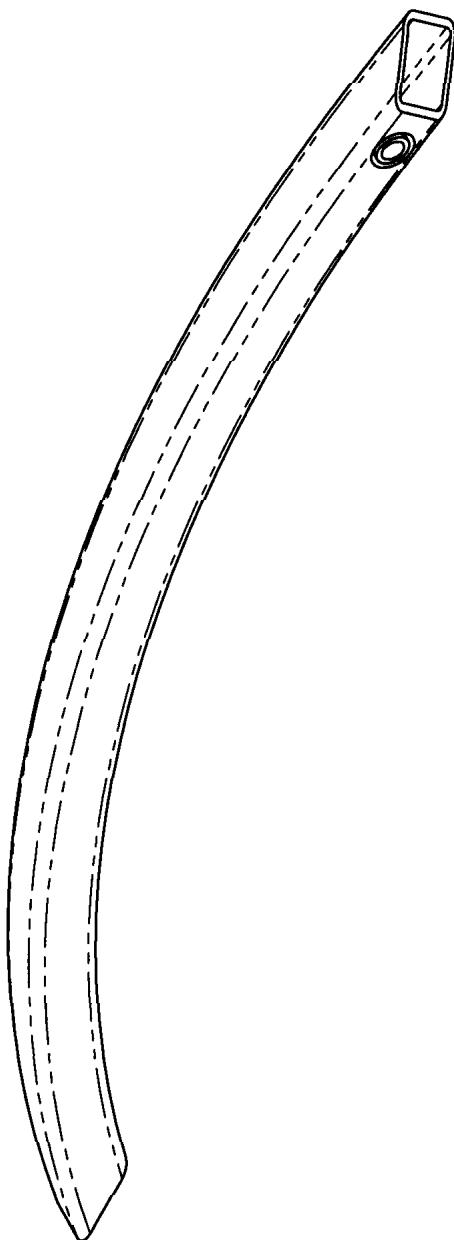
C

B

D

C

D3852-042 RIB ASSEMBLY



B

D

C

NOTES:  
1) MATERIAL: N/A  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: N/A  
7) WEIGHT: 0.83 lbs EACH  
8) WELDING: PER QSI 004

A

A	NEW ISSUE	MB	08.11.07
REV.	DESCRIPTION	BY	DATE
DESIGN	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	<b>08.11.07</b>		

REV. A  
SHEET 1 OF 3  
SCALE  
NTS  
COPYRIGHT © 2008 BY DART AEROSPACE LTD  
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS  
NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT  
WRITTEN PERMISSION FROM DART AEROSPACE LTD.

1

4

5

6

8

1

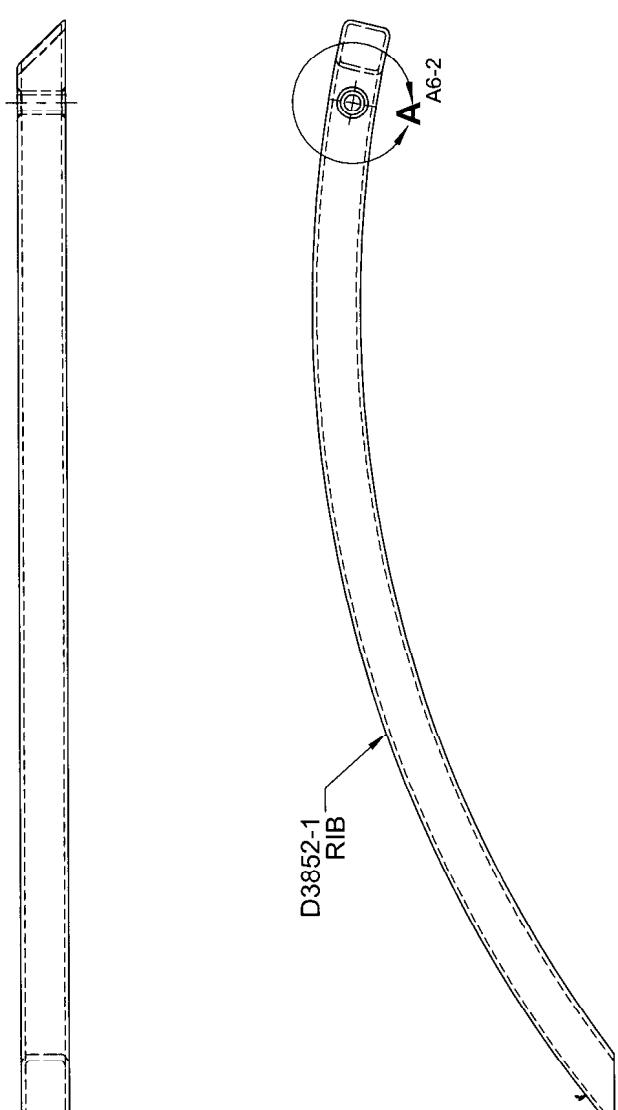
2

3

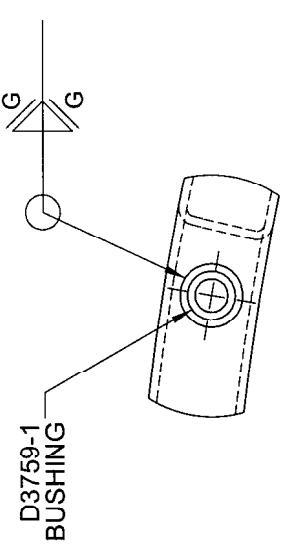
7

5

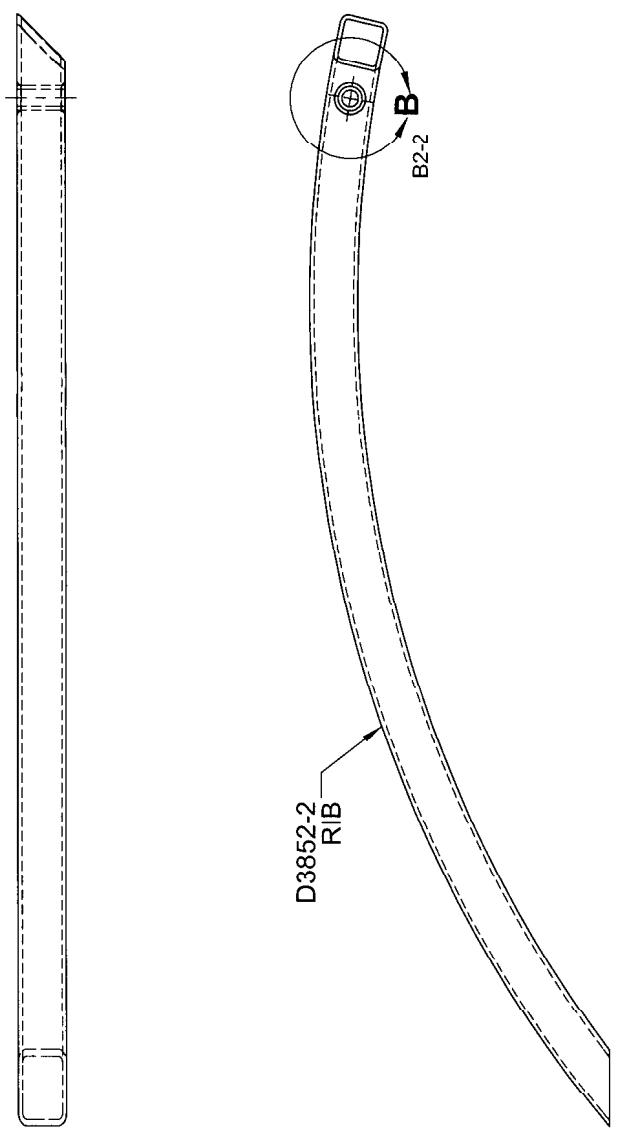
6



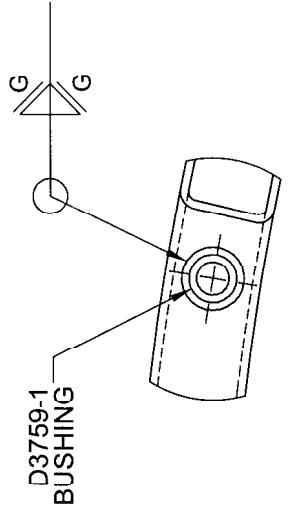
D3852-041 RIB ASSEMBLY



DETAIL A  
SCALE 2X C5-2



D3852-042 RIB ASSEMBLY



DETAIL B  
SCALE 2X C2-2

DESIGN	<i>1</i>	DART AEROSPACE LTD
DRAWN	<i>1</i>	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>1</i>	REV. A
MFG. APPR.	<i>1</i>	SHEET 2 OF 3
APPROVED	<i>1</i>	SCALE
DE APPR.	<i>1</i>	NTS
DATE	08.11.07	COPYRIGHT © 2008 BY DART AEROSPACE LTD
		THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD

~~RELEASED~~  
*R3852-041*

D

C

B

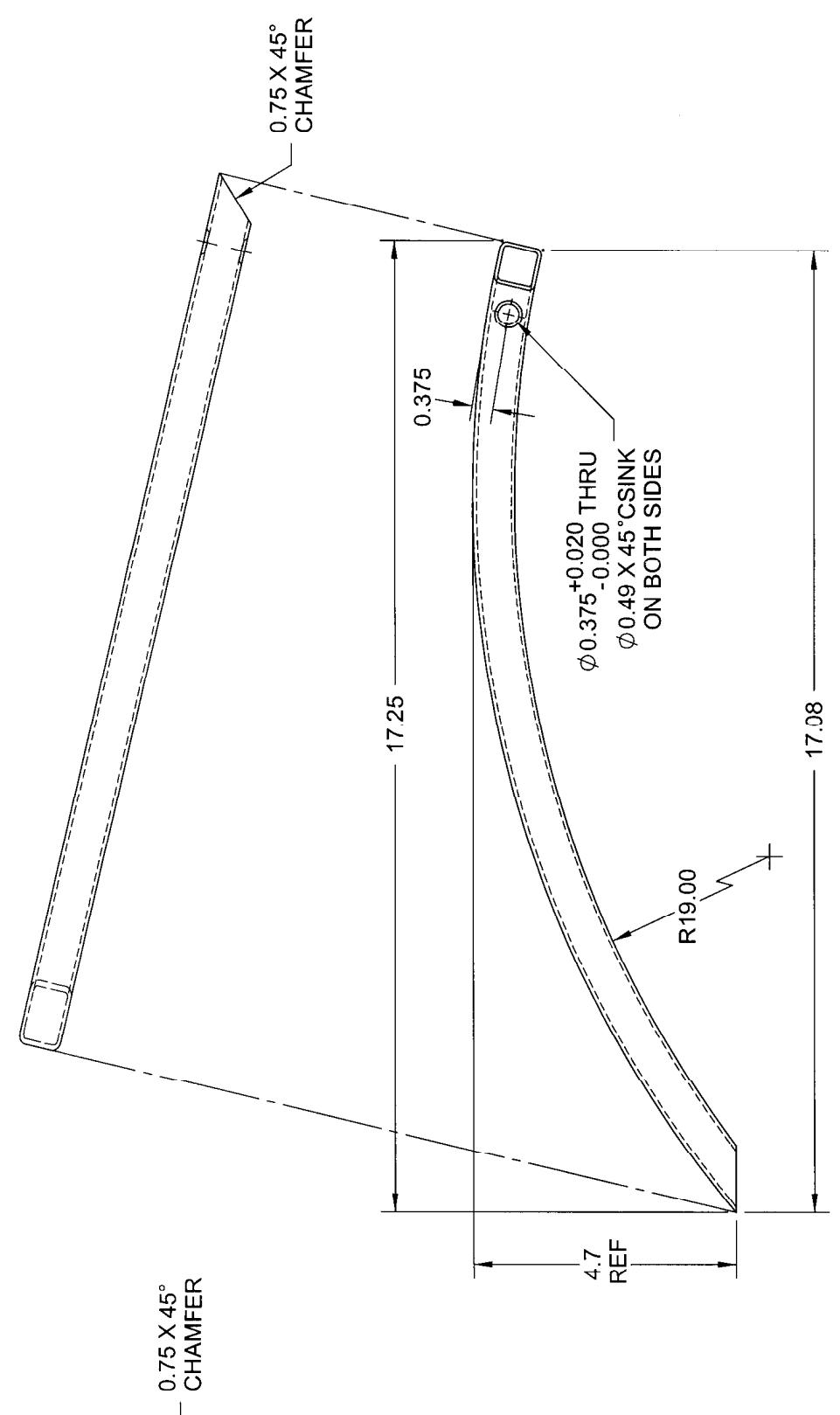
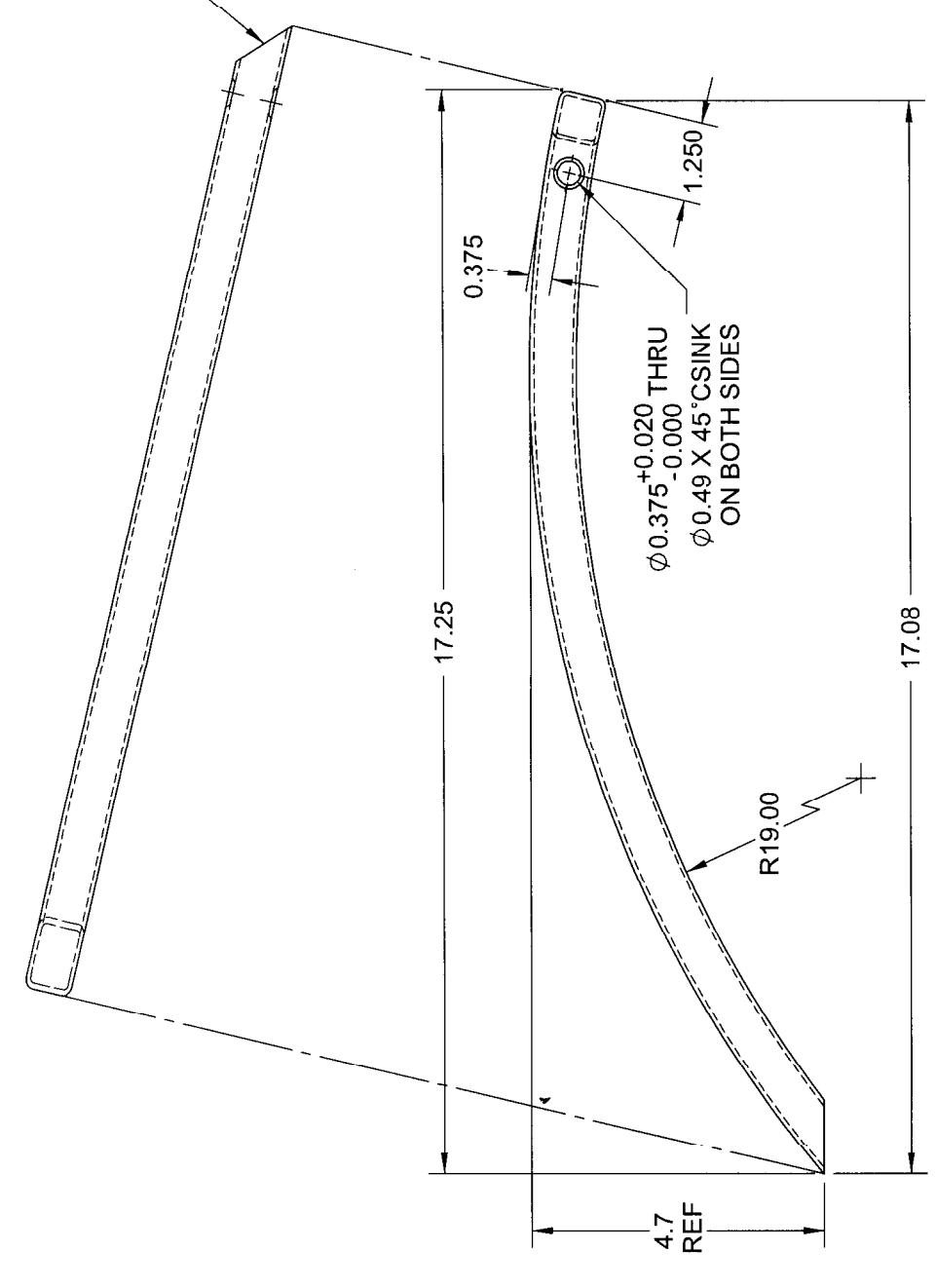
A

D

C

B

A

D3852-2 RIBD3852-1 RIB**RELEASED**

DART AEROSPACE LTD	
HAWKESBURY, ONTARIO, CANADA	REV. A
DRAWING NO.	SHEET 3 OF 3
D3852	SCALE
TITLE	NTS
DESIGN	RIB ASSEMBLY
DRAWN	
CHECKED	
MFG. APPR.	
APPROVED	
DE APPR.	
DATE	08.11.07

**NOTES:**

1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL  
 REF. DART SPEC. M304TS0.750W0.065

2) FINISH: NONE  
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
 4) UNITS: INCHES UNLESS OTHERWISE NOTED  
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
 6) IDENTIFICATION: N/A  
 7) WEIGHT: 0.82 lbs EACH

COPYRIGHT © 2008 BY DART AEROSPACE LTD  
 THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS  
 NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT  
 WRITTEN PERMISSION FROM DART AEROSPACE LTD